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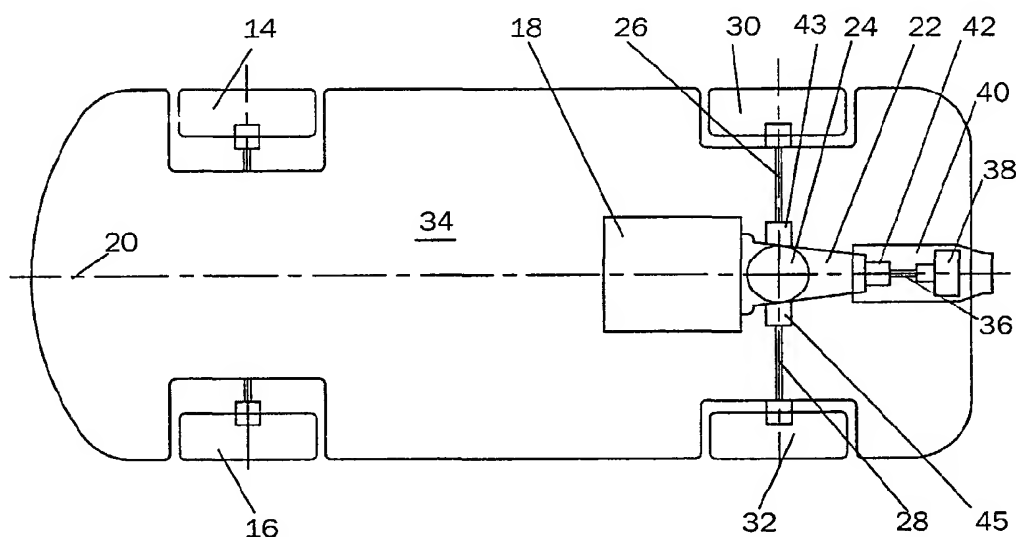
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(54) Title: POWER TRAIN FOR AN AMPHIBIOUS VEHICLE



(57) Abstract: A power train for an amphibious vehicle (34, 74) comprises an engine (18) and transaxle (22) arranged North-South, driving front (fig. 8), rear, or all four road wheels. A power take off (PTO) with optional decoupler (42) and constant velocity joint (56, figs. 4 and 9) drives marine drive means (40). The PTO may be taken from the input shaft of the transmission (44, fig. 4), and may use a synchroniser (65, figs. 5 and 6). The transaxle includes differential (24). The rear wheels may be set back from the differential outputs (fig. 7), with intermediate drives (47, 47') by chains or belts. A sandwich type (PTO) may also be used (53, fig. 9). In the four wheel drive embodiment, a PTO is required from the rear differential (33'). Decouplers (43, 45) may be provided in at least one wheel drive shaft on each driven axle. Numeral (31) denotes a centre differential.



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For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

Title: POWER TRAIN FOR AN AMPHIBIOUS VEHICLE

The present invention relates to a power train which is particularly suitable for use in an amphibious vehicle capable of travel on land and water, and more particularly to a means of adapting a conventional automotive transaxle drive arrangement to drive the wheels and the
5 marine propulsion means of an amphibious vehicle. The invention also relates to an amphibious vehicle having such a power train.

In some automotive power train arrangements the engine has a crankshaft in line with the longitudinal axis of the vehicle, whereby the engine drives an in-line transmission with an integral differential which is typically located between the engine and the transmission, the
10 differential being connected by drive shafts to the drive wheels of the vehicle. This arrangement is commonly known as a transaxle drive and has been employed in front engine, rear engine and mid engine power train layouts.

It is also known for transaxle power train arrangements to be adapted to provide four wheel drive. In such known four wheel drive arrangements, the transaxle will typically drive the
15 front wheels of the vehicle, with a power take off from the transmission driving the rear wheels of the vehicle.

The transaxle drive arrangement is currently used by several large car manufacturers in the production of private passenger vehicles and is therefore produced in relatively high volumes, which makes the arrangement most procurable for use in an amphibious vehicle. In choosing
20 a power train for a specialised low volume production vehicle, such as an amphibious vehicle, availability is an important factor.

EP 0 742 761 discloses a power train for an amphibious vehicle using a front wheel drive power train reversed, to mount the engine behind the rear axle. The marine power take off is by a gearbox taken from the timing end of the engine, opposite to the transmission

mounting end. This power take off requires a number of custom designed parts to be designed, built, and assembled; and may require redesign and relocation of engine mounted accessories, such as the alternator drive belt. Also, the reversal of the power train may require additional gearing or other modifications to ensure that the road wheels rotate in the required and expected directions. The cost burdens and assembly requirements of such adaptations are particularly unwelcome to low volume vehicle manufacturers.

It is an object of the present invention to provide a power train for an amphibious vehicle in which a conventional transaxle drive is utilised and adapted to drive at least one pair of road wheels and a marine propulsion means.

According to a first aspect of the invention, there is provided power train for an amphibious vehicle comprising an engine and transaxle drive arranged in North-South alignment, that is with the front or timing end of the engine facing the front of the vehicle and with the engine in longitudinal alignment with the vehicle axis, the transaxle drive including a transmission and differential, the differential being adapted to provide drive to a pair of driven wheels of the vehicle, the power train further comprising a power take off adapted to provide drive to a marine propulsion means.

Preferably, the power take off is provided by means of a drive shaft connectable to an input shaft of the transmission. In a particularly preferred embodiment, the drive shaft is selectively connectable to the input shaft by means of a decoupler which may have means, such as a baulk ring, adapted to synchronize the speeds of the input shaft and the drive shaft as the shafts are coupled. Conveniently, the decoupler may comprise a gear wheel and synchro-mesh unit.

Alternatively, the power take off may comprise a sandwich power take off between the engine and the transaxle, which power take off provides drive to the marine propulsion means. Drive may be transmitted from the sandwich power take off to the marine propulsion unit by means of a prop shaft which may be connected to a drive shaft of the marine

propulsion unit by a constant velocity joint.

In one embodiment, each wheel of the pair of the driven wheels is driven by an output shaft of the differential, the arrangement being such that the axis of rotation of the pair of driven wheels is offset along the length of the vehicle from the axis of rotation of the output shafts of the differential. In such an arrangement, drive may be transmitted between each said
5 driven wheel and its respective differential output shaft via a chain or belt drive means. Preferably, the chain or belt drive means comprises a first sprocket mounted to the differential output shaft, a second sprocket mounted to a wheel drive shaft and a belt or chain interconnecting the two sprockets to transmit drive between the output shaft and the wheel
10 drive shaft.

The power take off may provide drive only to the marine propulsion means or may provide drive to a second differential for driving a further pair of road wheels, with the drive to the marine propulsion unit being taken from the second differential. In an alternative arrangement for providing a four wheel drive facility, where the power take off is a sandwich
15 power take off, a further power take off adapted to drive a further pair of wheels of the vehicle may also be provided. Preferably, the further power take off is provided by means of a shaft which is drivingly connectable to the transmission at a rearward end thereof, the shaft being adapted to drive a further differential for driving the further pair of wheels of the vehicle.

20 In all embodiments of the invention, the power train may be adapted such that the centre lines of the engine, transaxle, and marine propulsion unit are substantially aligned with each other and with the centre line or longitudinal axis of the vehicle.

Preferably, the or each power take off is arranged rearward of the engine.

According to a second aspect of the invention, there is provided an amphibious vehicle
25 having a power train in accordance with the first aspect.

Several embodiments of the invention will now be described, by way of example only, with reference to the accompanying drawings, in which:

- Figure 1 is a plan view of a conventional power train arrangement including a longitudinal engine, and a transmission and differential in a transaxle arrangement for driving the front wheels of a vehicle;
- Figure 2 is a plan view of a conventional power train arrangement including a longitudinal engine, and a transmission and differential in a transaxle arrangement adapted for driving all four wheels of a vehicle;
- Figure 3 is a plan view of a power train for an amphibious vehicle in accordance with the present invention, in which the power train is adapted to drive the rear wheels and the marine propulsion means of an amphibious vehicle;
- Figure 4 shows a schematic section through the transaxle arrangement for driving the rear wheels and marine propulsion means of the amphibious vehicle as shown in Figure 3;
- Figure 5 shows a schematic section through a prior art transaxle where the fifth gear is in a separate compartment to the other four gears;
- Figure 6 Shows a modification to the power train of Figure 3, in which the transaxle of Figure 5 is adapted to provide an alternative power take off arrangement;
- Figure 7 is a plan view of a second embodiment of a power train for an amphibious vehicle in accordance with the invention, in which the power train is adapted to drive the rear wheels and the marine propulsion means of an amphibious vehicle;
- Figure 8 is a plan view of a third embodiment of a power train for an amphibious vehicle

in accordance with the invention, in which the power train is adapted to drive the front wheels and the marine propulsion means of an amphibious vehicle;

Figure 9 is a plan view of a fourth embodiment of a power train for an amphibious vehicle in accordance with the invention, in which the power train is adapted to drive all four wheels and the marine propulsion means of an amphibious vehicle;

Figure 10 is a plan view of a fifth embodiment of a power train for an amphibious vehicle in accordance with the invention, in which the power train is adapted to drive the front wheels and the marine propulsion means of an amphibious vehicle;

Figure 11 is a plan view of a sixth embodiment of a power train for an amphibious vehicle in accordance with the invention, in which the power train is adapted to drive the rear wheels and the marine propulsion means of an amphibious vehicle;

Figure 12 is a plan view of an seventh embodiment of a power train for an amphibious vehicle in accordance with the invention, in which the power train is again adapted to drive the rear wheels and the marine propulsion means of an amphibious vehicle; and

Figure 13 is a plan view of a eighth and final embodiment of a power train for an amphibious vehicle in accordance with the invention, in which the power train is adapted to drive all four wheels and the marine propulsion means of an amphibious vehicle.

The same reference numerals have been used throughout the drawings to denote common components.

Referring firstly to Figure 1, a conventional transaxle drive arrangement, generally indicated at 10, is shown driving the front wheels 14,16 of a vehicle 12. An engine 18 is

conventionally positioned forward of the front wheels 14,16 with the crankshaft of the engine 18 in axial alignment with the centre line, chain dotted at 20, of the vehicle 12. A transmission 22 is mounted in line with the engine 18 and drives a differential 24. Drive shafts 26,28 drive the front wheels 14,16 of the vehicle from the differential 24. The rear
5 wheels 30,32 of the vehicle 12 are not driven.

A second conventional transaxle arrangement 11 for a vehicle 13 will now be described with reference to Figure 2. Engine 18, transmission 22, and differential 24 are arranged to drive front wheels 14, 16 through drive shafts 26, 28 as in the arrangement of Figure 1. In this case, however, a power take off is located at the rear of transmission 22, driving centre differential
10 31 and rear differential 33. Drive shafts 27 and 29 drive rear wheels 30 and 32 respectively. This arrangement is a convenient way of offering a four wheel drive transmission in combination with a "North-South" mounted engine and transaxle as shown.

The term "North-South" will be understood by those skilled in the art to indicate a vehicle power train in which the engine is mounted so that the axis of the crankshaft is in alignment
15 with or parallel to the axis of the vehicle and in which the front end of the engine, usually the timing end, faces towards the front of the vehicle. The term should be interpreted in this sense throughout the description and/or claims.

A first embodiment of the invention will now be described with reference to Figures 3 and 4. A North-South mounted engine 18 and in line transmission 22 are positioned at the rear
20 of an amphibious vehicle 34, with the crankshaft of the engine 18 in axial alignment with the axis 20 of the vehicle 34 and the front or timing end of the engine facing towards the front of the vehicle. The engine 18 is positioned forward of the centre line of the rear wheels 30,32, and the transmission 22 drives a differential 24 in a transaxle arrangement, as described with reference to Figure 1. Drive shafts 26,28 drive the rear wheels 30,32 of the vehicle 34 from
25 the differential 24.

Decouplers 43, 45 are provided in the drive line between the differential 24 and the driven

road wheels 14, 16. The decouplers 43, 45 enable drive to the driven wheels to be decoupled when the vehicle is operated in marine mode. Alternatively, rather than providing a decoupler 43, 45 in the drive line between the differential and each driven wheel, a decoupler may be provided in the drive line between the transaxle and only one of the driven wheels 14, 16 or they may be omitted altogether.

As is best seen in Figure 4, a power take off is provided on the transmission to drive a marine propulsion means in the form of a water jet 40. An impeller shaft 36 drives an impeller 38 of the water jet 40 from the transmission 22. The impeller shaft 36 can be selectively coupled to an extension of the input shaft 44 of the transmission by a decoupler 42. Gears 46 mounted to the shaft 44 are engaged in known manner with corresponding gears 48 mounted on an output shaft 50, which drives the differential 24. The gears 46 and corresponding gears 48 provide the gear ratios of the transmission 22.

In a preferred embodiment the decoupler 42 which selectively couples the input shaft 44 of the transmission to the impeller drive shaft 36 has means which are adapted to synchronise the speeds of the shafts as they are coupled. For example, the decoupler may be of the type disclosed in the applicants co-pending International patent application PCT/ GB01/03493 which comprises a baulk ring for synchronizing the speeds of the shafts.

A modification to the first embodiment will now be described in relation to Figures 5 and 6.

Figure 5 shows a conventional transaxle 22' in which a fifth speed is provided by an 'overhung' pair of constant mesh gears 58, 60 which are positioned in a separate compartment 61, adjacent to the main compartment 63 of the transaxle 22'. A synchro-mesh unit 65 is employed to couple the drive gear 58 to the input shaft 44 whereby the drive gear 58 and the driven gear 60 may drive the output shaft 50 and thus the differential 24. Similar synchro-mesh units (not shown) are conveniently employed to couple and decouple the gears 46 and 48 in the main compartment 63.

Figure 6 shows how the transaxle 22' of Figure 5 can be modified to provide a power take off for use in the power train of Figure 3. In the modified transaxle 22" the driven gear 60 has been removed from the output shaft 50 whereby the fifth speed of the transaxle 22' will no longer be available to drive the rear wheels 30, 32 of the vehicle 34. However, the drive gear 58 may still be coupled to the input shaft 44 by the synchro-mesh unit 65, such that by
5 coupling the fifth gear axially to the impeller shaft drive shaft 36, as shown at 67, drive to the water jet 40 may be provided in a manner similar to that described above in relation to Figure 4, with the synchro-mesh unit 65 acting as a decoupler.

This modified arrangement provides an advantage over the arrangement of Figure 4, in that
10 the existing coupling system of synchro-mesh unit 65 may be employed as a decoupler in place of the additional decoupler 42 used in Figure 4.

The modified power take off arrangement can of course be used with any transaxle in which a pair of overhung gears are located in a separate compartment of the transaxle. For example where the transaxle has a sixth speed gear in a separate compartment, the sixth speed gear can
15 be used to provide the power take off as described above.

Whilst preferred forms of the power take off have been described, it will be understood by those skilled in the art that any suitable form of power take off can be used to drive the water jet 40 from the transmission.

Figure 7 shows a second embodiment of the invention. The arrangement is similar to that of
20 the first embodiment except that the engine 18 and transmission 22 have been moved forward in the vehicle to accommodate a longer jet drive 41. The differential 24 has output drive shafts 26, 28 on which are mounted sprockets 21, 23. The sprockets 21, 23 drive corresponding sprockets 21', 23' on offset wheel drive shafts 26', 28' by means of a belt or chain 47, 47'. This arrangement permits drive to be transmitted between the differential 24
25 and the driven wheels 30, 32 whose axis of rotation is offset along the length of the vehicle from the axis of rotation of the output shafts 26, 28 of the differential.

A decoupler 43, 45 is fitted in the drive line between the differential and each of the driven rear wheels 30, 32 in order that drive to the wheels can be disconnected when the vehicle is used in a marine mode. In the present embodiment a decoupler 43, 45 is fitted in each of the wheel drive shafts 26', 28' but it will be appreciated that the decouplers could be fitted in the differential output shafts 26, 28 instead. Alternatively only a single decoupler can be used in the drive path between the differential and one of the wheels. Where a single decoupler is used to disconnect drive between the differential and one of the driven wheels 30, 32, the corresponding wheel pinion in differential 24 will spin without transmitting power, while the other pinion will not be driven. If it is found in practice that the other wheel drive shaft rotates, through transmission oil drag or whatever other reason, it may be locked by use of the vehicle handbrake.

In a third embodiment of the invention, shown in Figure 8, the engine 18 of an amphibious vehicle 54 is mounted in the conventional position for a transaxle front wheel drive arrangement, that is forward of the centre line of the front wheels 14,16. The front wheels 14,16 are driven by drive shafts 26,28 with at least one decoupler 43, 45 as described with reference to Figure 3. A propeller shaft 52 is connected to a decoupler 42, which is driven by the conventional input drive shaft 44 of the transmission 22. The propeller shaft 52 is coupled to the input shaft by means of the decoupler 42 in a manner similar to way in which the impeller shaft 36 is connected to the input shaft in the Figure 4 embodiment. Alternatively, the propeller shaft 52 may be connected to the input shaft by use of a fifth or sixth speed gear and synchro-mesh unit as described above in relation to Figures 5 and 6. The propeller shaft 52 runs axially of the vehicle 54 and is connected to the impeller shaft 36 by means of a constant velocity joint 56. The impeller shaft 36 drives the impeller 38 of the water jet 40, positioned at the rear of the vehicle 54.

Figure 9 shows a fourth embodiment of the invention, with all four road wheels of the vehicle 64 driven as well as a marine drive 40. It should be noted that in this embodiment, the jet drive may be geared down or up according to the gear ratios of the transmission 22; whereas in the embodiments of Figures 4 and 6, the jet is driven at crankshaft speed. This

embodiment generally follows the road car layout of Figure 2, but incorporates at least one decoupler 43, 45 for the front wheel drive shafts 26, 28, and at least one decoupler 43', 45', for rear wheel drive shafts 27, 29. In this case, rear differential 33' incorporates a power take off to take drive rearwards to decoupler 42 and marine drive 40. It is not proposed to describe such a power take off in detail, because they are known in the power train art, for example for transmitting drive from the second to the third axle of a 6x6 truck. It is advantageous to use independent rear suspension with this layout, as this will allow differential 33' to maintain a consistent position relative to water jet 40. This in turn avoids any need for articulation of rearward drive shaft 25', which would be difficult to arrange satisfactorily in the short shaft length available.

Figure 10 shows a fifth embodiment of the invention, with front road wheels of the vehicle 74 driven as in the Figure 8 embodiment, but with an alternative power take off device. Engine 18 is offset forward compared to the Figure 8 embodiment, and a sandwich type power take off 53 is interposed between the engine and the transaxle. Sandwich power take off 53 will not be described in detail in the present application but may be constructed according to the applicant's co-pending British patent Application No. GB 0020884.3. The power take off 53 drives a propeller shaft 62, which is necessarily installed at a lateral angle to the vehicle centre line 20. A constant velocity joint 56 is fitted, to align the input drive of the water jet unit 40 with its output. Decoupler 42 may be fitted in the propeller shaft to enable the water jet drive to be disengaged during road driving. A further constant velocity joint (not shown) may be fitted at the front of the propeller shaft 62, adjacent to power take off 53. The further constant velocity joint may be combined with a decoupler, according to the applicant's co-pending International patent application No. PCT/GB01/03493, in which case the separate decoupler 42 can be omitted.

Figure 11 shows a sixth embodiment of the invention. This embodiment is similar to the first embodiment shown in Figure 3, except that drive to the marine propulsion unit 40 is provided from a sandwich power take off 53 between the engine 18 and the transaxle. The sandwich power take off unit 53 is the same as that described above in respect of the fifth embodiment

as shown in Figure 10. Use of a sandwich power take off has the advantage that decoupler(s) are not required in the wheel drive shafts 26, 28, because the gearbox, whether manual or automatic, can be left in neutral gear when driving in marine mode. The sandwich power take off 53 drives the marine propulsion unit 40 by means of a prop shaft 62' which is connected to a drive shaft 36 of the marine propulsion unit by a constant velocity (CV) joint 56 because of the angle of shaft 62'. A second CV joint will be required adjacent to the power take off. This may be combined with a decoupler 42 shown in Figure 11. It will be noted here that drive shaft 36 is of vestigial length, for packaging reasons.

Figure 12 shows a seventh embodiment of the invention, where the sandwich power take off arrangement described in relation to Figures 10 and 11 is applied to the power train layout of the second embodiment of the invention, as shown in Figure 7.

Figure 13 shows an eighth and final embodiment of the invention, where the sandwich power take off arrangement as shown in Figures 10 to 12 is applied to the power train layout of the fourth embodiment of the invention, as shown in Figure 9. This layout is particularly advantageous in that it avoids the use of either two or four wheel drive shaft decouplers.

In each of the sandwich power take off embodiments described above in relation to Figures 10 to 13, a decoupler 42 is provided in the prop shaft adjacent to the power take off, and a CV joint 56 is incorporated in the marine propulsion unit. This is a preferred solution, because of control cable packaging; but it will be appreciated that the positions of CV joint and decoupler could be reversed if it is more convenient.

Whereas the invention has been described in relation to what is presently considered to be the most practical and preferred embodiments, it is to be understood that the invention is not limited to the disclosed arrangements but rather is intended to cover various modifications and equivalent constructions included within the spirit and scope of the invention. For example, whilst it is preferred that the marine propulsion unit should be in the form of a water jet, any suitable marine propulsion means, such as a marine screw propeller, could be

used.

CLAIMS

1. A power train for an amphibious vehicle (54), comprising an engine (18) and transaxle drive arranged in North-South alignment, that is with the front or timing end of the engine facing the front of the vehicle and with the engine in longitudinal alignment with the vehicle axis, the transaxle drive including a transmission (22, 22") and differential (24), the differential being adapted to provide drive to a pair of driven wheels (14,16;30,32) of the vehicle, the power train further comprising a power take off adapted to provide drive to a marine propulsion means (40).
5
2. A power train as claimed in claim 1, in which the differential provides drive to the front wheels (14,16) of the vehicle.
10
3. A power train as claimed in claim 1, in which the differential provides drive to the rear wheels (30,32) of the vehicle.
4. A power train as claimed in any preceding claim, in which the power take off is provided by a drive shaft (36;52) connectable to an input shaft (44) of the transmission.
- 15 5. A power train as claimed in claim 4, in which the power take off drive shaft is connectable to the input shaft of the transmission by means of a decoupler (42;58,65), such that drive to the marine propulsion means may be selectively coupled and decoupled
6. A power train as claimed in claim 5, in which the decoupler comprises means, such as a baulk ring, adapted to synchronise the speeds of the transmission input shaft and the power take off drive shaft as the shafts are coupled.
20
7. A power train as claimed in claim 6, in which the decoupler comprises a gear wheel (58) and synchro-mesh unit (65).

8. A power train as claimed in any one of claims 1 to 3, in which the power take off comprises a sandwich power take off (53) arranged between the engine and the transmission.
9. A power train as claimed in claim 8 in which drive is transmitted from the power take off to the marine propulsion means by a prop shaft (62; 62'; 62''), the prop shaft being connected
5 to a drive shaft (36) of the marine propulsion means by a constant velocity joint (56).
10. A power train as claimed in any previous claim in which each wheel (30,32) of the pair of the driven wheels is driven by an output shaft (26,28) of the differential, the arrangement being such that the axis of rotation of the pair of driven wheels is offset along the length of the vehicle from the axis of rotation of the output shafts of the differential.
- 10 11. A power train as claimed in claim 10 in which drive is transmitted between each said driven wheel and its respective differential output shaft via a chain or belt drive means (21,23,21',23',47,47').
12. A power train as claimed in claim 11 in which the chain or belt drive means comprises a first sprocket (21,23) mounted to the differential output shaft (26,28), a second sprocket
15 (21',23') mounted to a wheel drive shaft (26',28') and a belt or chain (47,47') interconnecting the two sprockets to transmit drive between the output shaft and the wheel drive shaft.
13. A power train as claimed in claim 2, or any one of claims 4 to 7 when dependent on claim 2, in which the power take off provides drive to a second differential (33') for driving a further pair of driven wheels of the vehicle, a power take off from the second differential
20 providing drive to the marine propulsion unit.
14. A power train as claimed in any previous claim in which at least one decoupler (43,45) is provided in the drive line between the transmission and the driven road wheels.
15. A power train as claimed in any previous claim, in which the centre lines of the engine,

transaxle, and marine propulsion unit are substantially aligned with each other and with the centre line or longitudinal axis of the vehicle.

16. A power train as claimed in claim 8 or claim 9, both when dependant on claim 2, in which the power train also comprises a further power take off (25) adapted to drive a further pair of wheels (30, 32) of the vehicle.

17. A power train as claimed in claim 16, in which the further power take off is provided by means of a shaft (25) which is drivingly connectable to the transmission at a rearward end thereof, the shaft being adapted to drive a further differential (33') for driving the further pair of wheels.

18. A power train as claimed in any previous claim, in which the or each power take off is arranged rearward of the engine.

19. A power train substantially as hereinbefore described with reference to and as illustrated in Figure 3, or Figure 7, or Figure 8, or Figure 9, or Figure 10, or Figure 11, or Figure 12, or Figure 13 of the accompanying drawings.

20. A power train substantially as hereinbefore described with reference to and as illustrated in Figure 3, or Figure 7, or Figure 8, or Figure 9, all when modified by Figure 4 or Figure 6.

21. An amphibious vehicle (34), characterised in that the vehicle comprises a power train in accordance with any of the previous claims.

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FIG 1 PRIOR ART

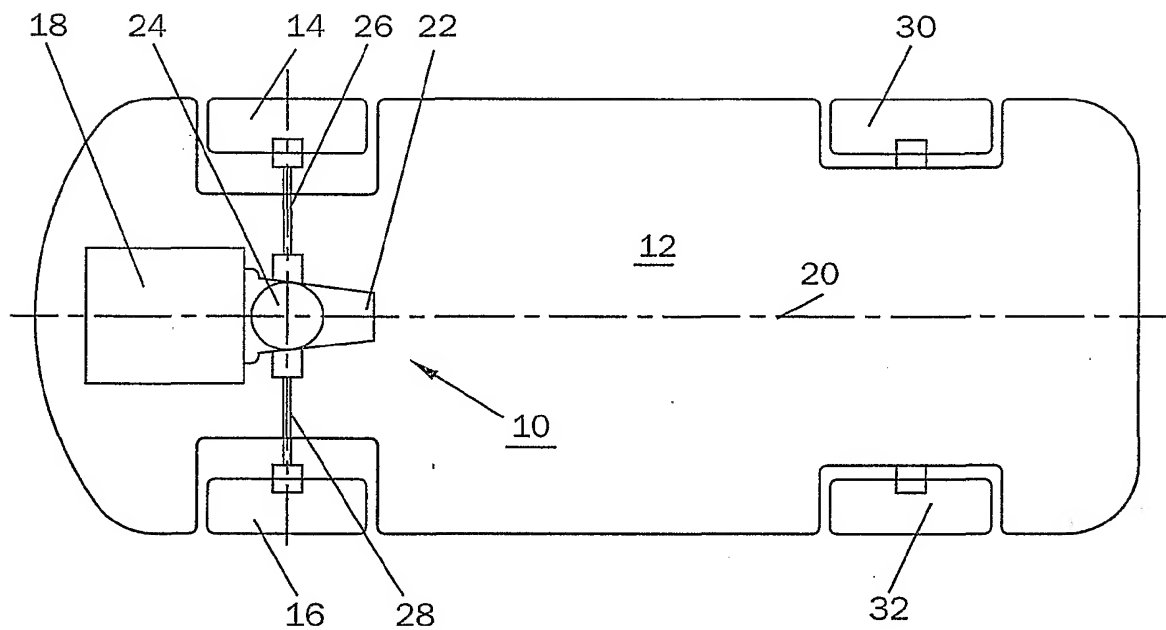
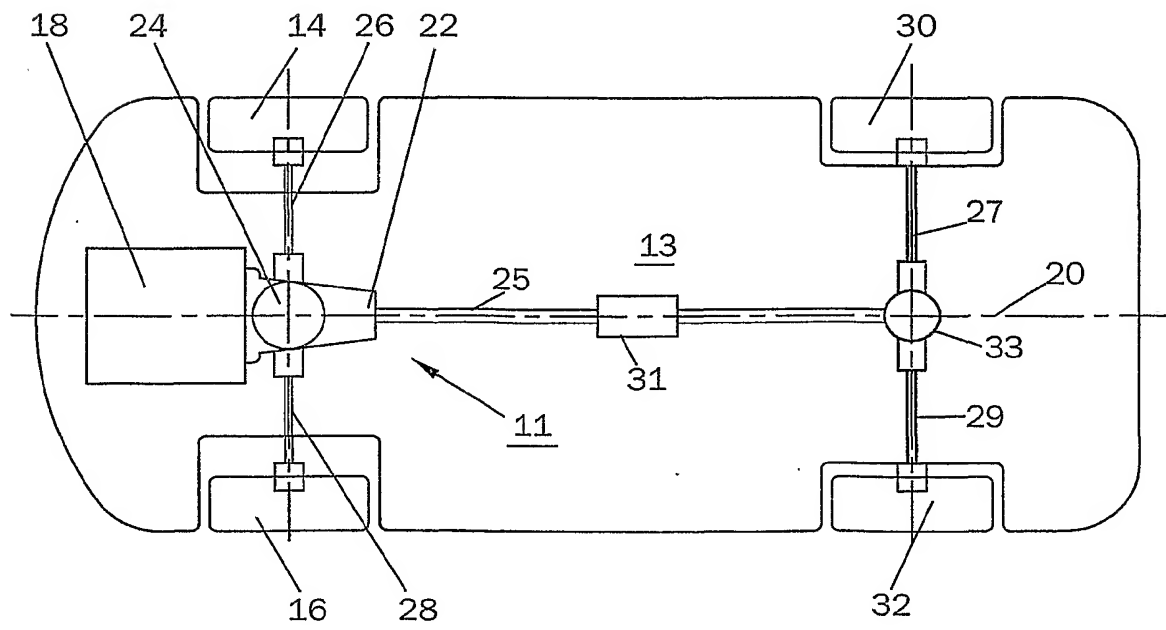


FIG 2 PRIOR ART



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FIG 3

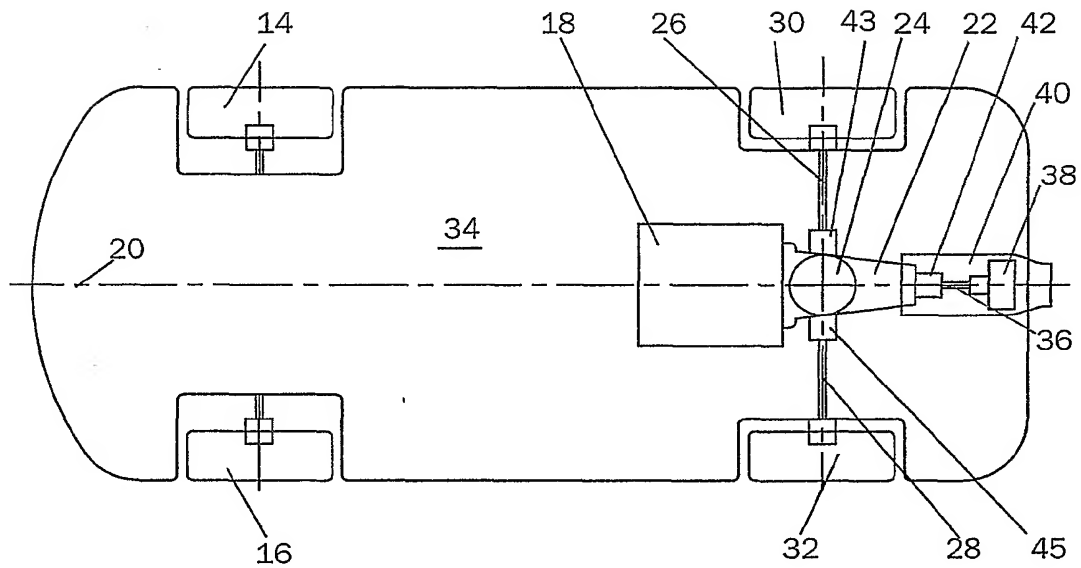
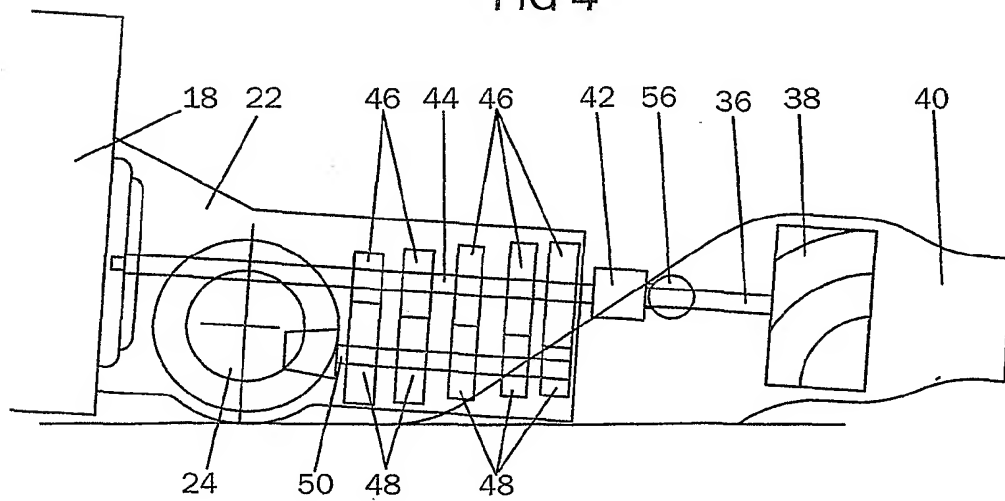


FIG 4



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FIG 5

PRIOR ART

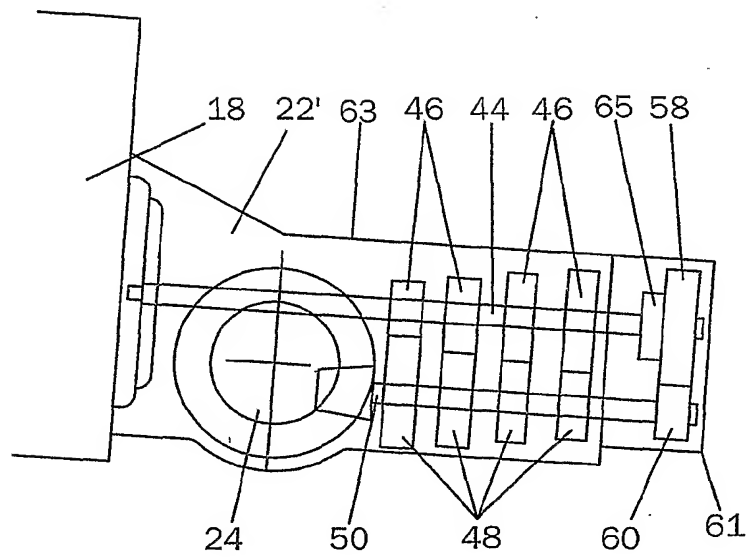
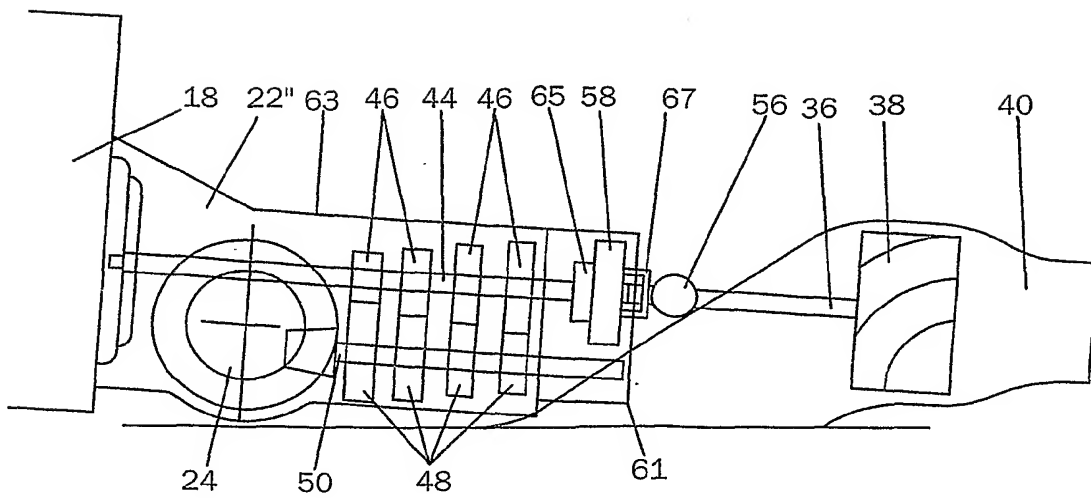


FIG 6



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FIG 7

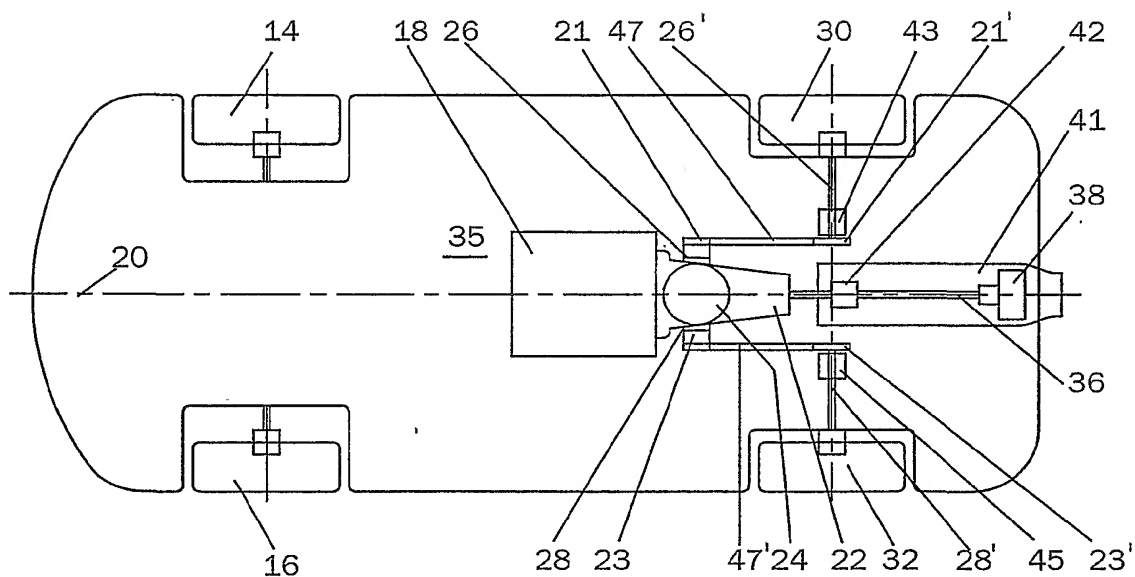
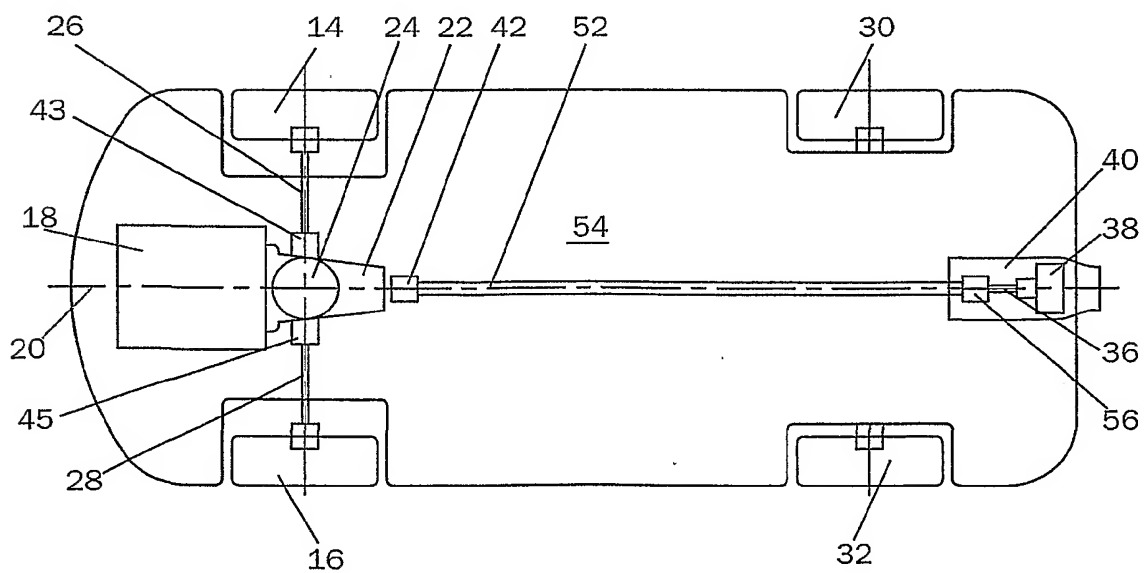


FIG 8



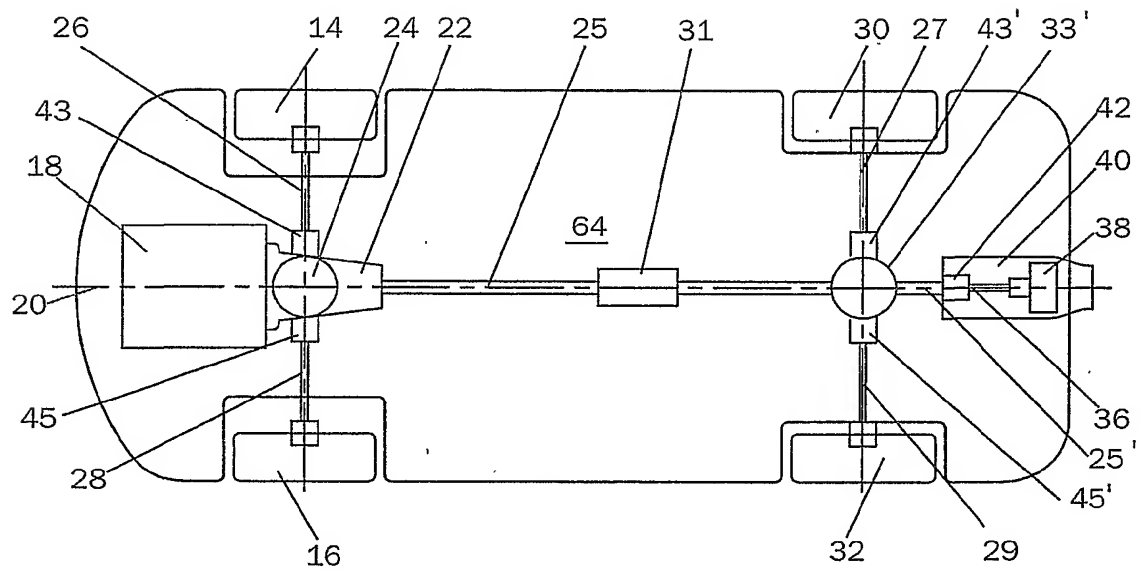
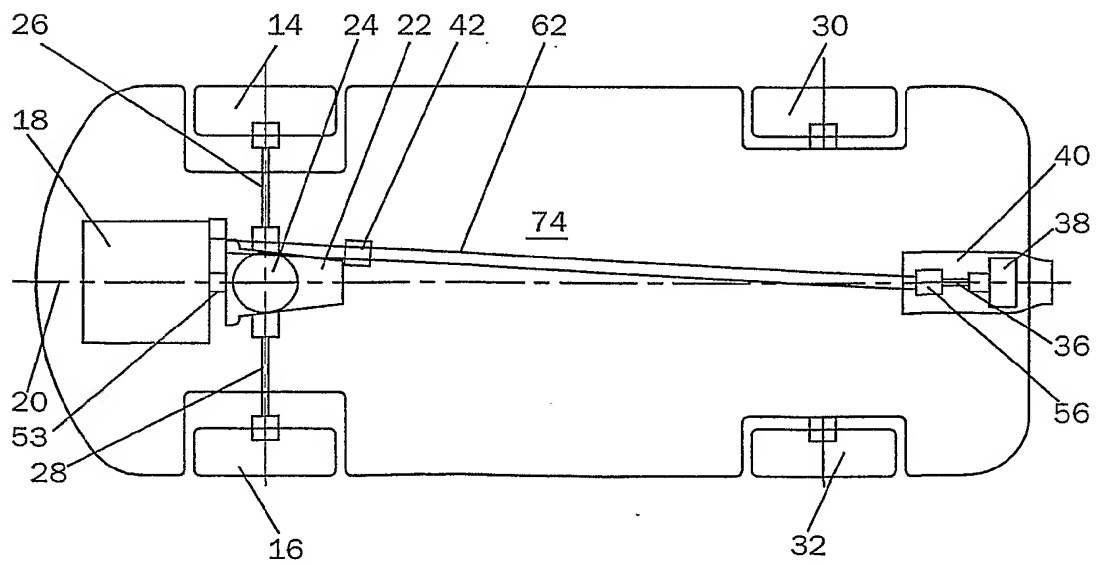
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FIG 9

FIG 10



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FIG 11

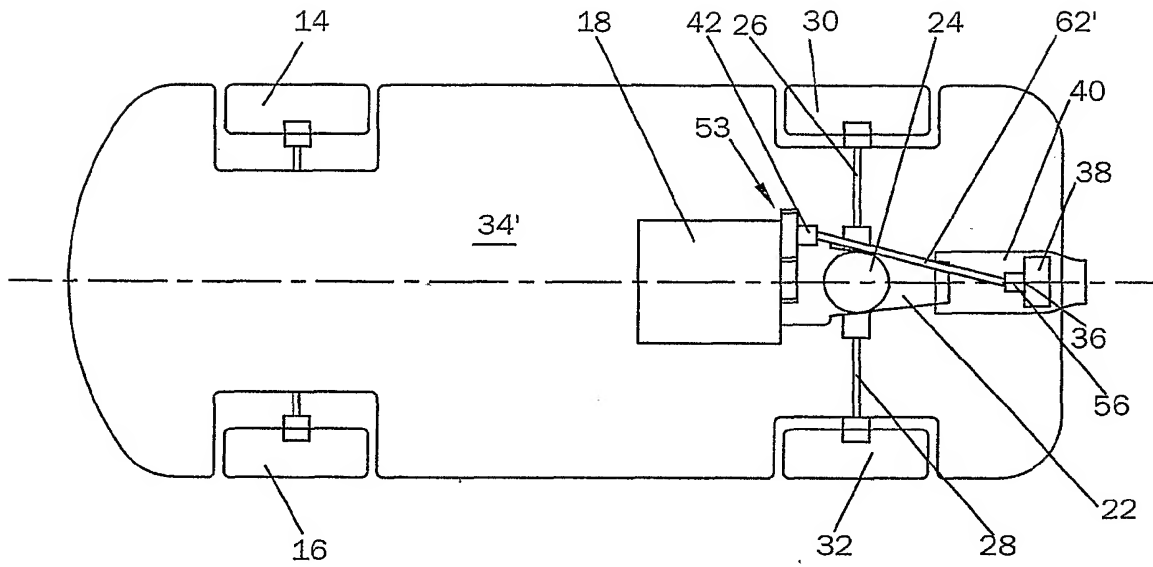
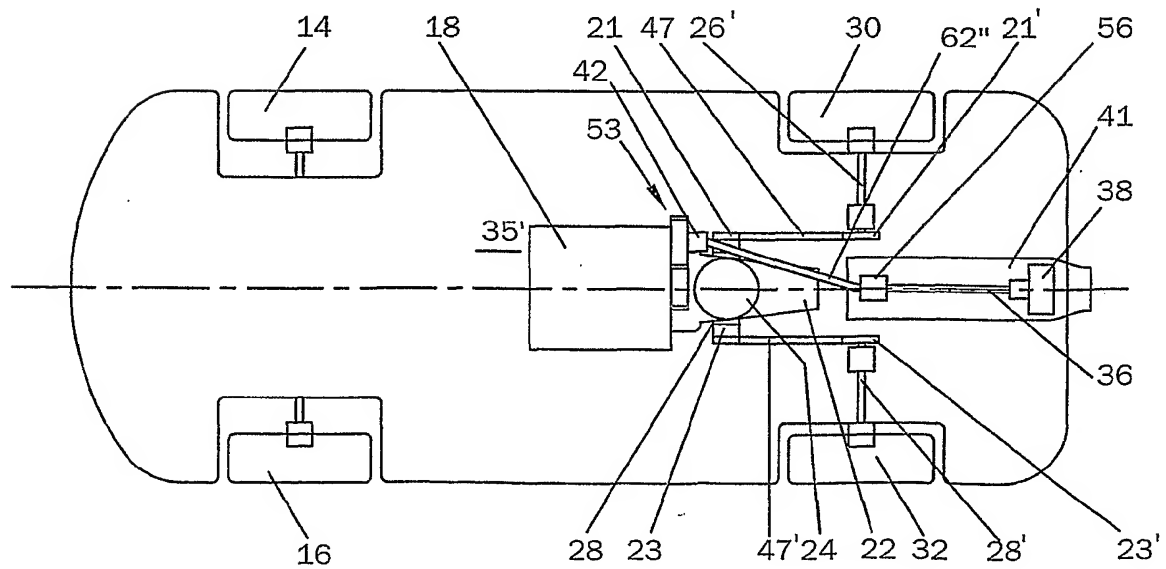
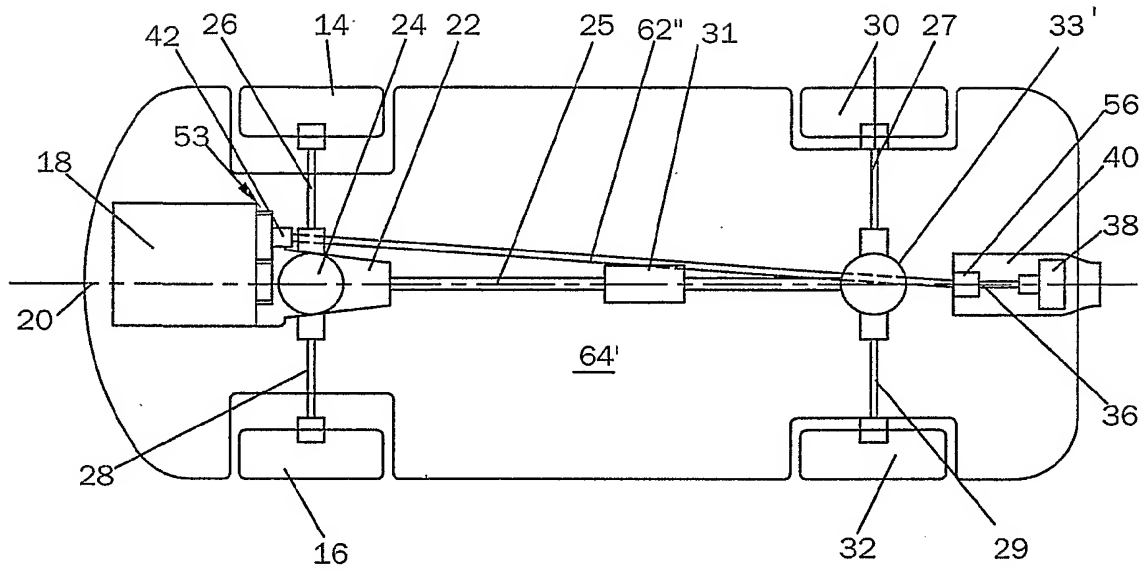


FIG 12



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FIG 13

INTERNATIONAL SEARCH REPORT

national Application No

PCT/GB 01/03768

A. CLASSIFICATION OF SUBJECT MATTER
IPC 7 B60F3/00

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 7 B60F

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	DE 15 30 577 A (DAIMLER-BENZ) 18 December 1969 (1969-12-18) figure 1	1-5, 8, 9, 16-20
X	GB 350 257 A (LAMBERT) 11 June 1931 (1931-06-11) figures 1,6	1, 2, 15, 18
X	GB 184 294 A (FUSETTI) 17 August 1922 (1922-08-17) figures 1,2	1, 3, 10-12, 15, 18
X	GB 2 134 857 A (SIMPSON) 22 August 1984 (1984-08-22) figures 1-4	1-5
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Further documents are listed in the continuation of box C.



Patent family members are listed in annex.

* Special categories of cited documents :

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O document referring to an oral disclosure, use, exhibition or other means

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Z document member of the same patent family

Date of the actual completion of the international search

7 November 2001

Date of mailing of the international search report

14/11/2001

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Krieger, P

INTERNATIONAL SEARCH REPORT

International Application No

PCT/GB 01/03768

C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT		
Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
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A	US 1 550 344 A (COPES) 18 August 1925 (1925-08-18) figures 1,2 ----	13
A	WO 95 23074 A (ROYCROFT ET AL.) 31 August 1995 (1995-08-31) cited in the application -----	

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Information on patent family members

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